

1 Q. MHI is aware that a comprehensive reliability report for the entire project has been
2 requested from Nalcor by the Board in a letter July 12, and this document was filed
3 August 17, 2011.

4
5 Is there an operational based reliability report or conceptual design document
6 considering the forced outage rate and scheduled outage rate? Have all equipment
7 and systems been looked at from an operations and maintenance perspective using
8 an N-1 criteria or considering the criteria required by Nalcor? Detailed areas to be
9 covered should include but not be limited to:

10

11 a) Are there two or three auxiliary supply feeds (station service) for the bipole?
12 Considering a potential extensive forced outage to one feed (station service)
13 there would be an entire bipole feed from one station service transformer for
14 an extended period. Is this acceptable? Is there a spare station service or
15 other alternative feed? The same question applies to the battery banks and
16 chargers.

17

18 b) How many relay buildings are being considered in the AC switchyard of the
19 converter station? What is the physical separation between the buildings?
20 Are there duplicate control and protections from different suppliers?

21

22 c) Has separation of equipment and controls supplies been considered to limit
23 the amount of power lost for any event?

24

25 d) What is the Forced Outage Rate (FOR) and scheduled outage rate target?

26

1 e) Has a design report been issued detailing all these requirements? If so please
2 provide.

3

4 f) Is there a contingency plan in place or being considered, if the reliability
5 criteria cannot be met? For example, documents indicate that there is one
6 synchronous condenser (SC) provisioned as a spare. If one SC is out of
7 service for maintenance, and a second one trips off, what are Nalcor's
8 operating plans?

9

10

11 A. No operational based reliability report or similar design document has yet
12 been completed for the project. As Nalcor is now entering the detailed
13 design phase of the project, issues such as those identified in this question
14 are under assessment. The following represents the current thinking within
15 Nalcor regarding the specific operational considerations outlined in the
16 question, and are reflective of the assumptions built into the cost estimates
17 developed at the feasibility level for inclusion in the CPW analysis.

18

19 a) In addition to two independent station service supplies, the bipole will be
20 equipped with a standby diesel generator. The station service supplies will
21 be derived from the AC switchyard.

22

23 At Soldier's Pond, station service AC power is available from Western Avalon
24 (Bay d'Espoir), Holyrood (combustion turbine), and/or Hardwoods
25 (combustion turbine) terminal stations if the bipole is out of service.

26

1 At Muskrat Falls, station service AC power is available from the 4 units at
2 Muskrat Falls, Churchill Falls, or from Happy Valley Goose Bay (combustion
3 turbine).

4
5 There will be two independent auxiliary ac power supplies for each
6 Converter Station. The same applies to the dc power supply, with two
7 independent full capacity battery banks per Converter Station, each with its
8 own redundant charger per battery bank.

9
10 b) Nalcor’s approach is to use a single building for each ac switchyard. The
11 building will house duplicate protection and control systems. While control
12 equipment may be provided by a single manufacturer, protection
13 equipment will be provided by separate manufacturers.

14
15 c) Equipment and control supplies will be independent and physically
16 separated.

17
18 d) A forced outage rate of 0.89% has been used for planning and conceptual
19 design purposes. Planned maintenance scheduling has not been explicitly
20 modeled in Strategist. It is assumed that maintenance will be performed in
21 off-peak months (April - November). A detailed review of these outage rates
22 is ongoing by SNC – Lavalin, and the results of these studies will determine
23 the outage rates to be used in the functional specifications. Planned
24 maintenance scheduling will be further refined in final design once the
25 vendor has been selected.

26

- 1 e) The design brief and design criteria, which will include the details of all these
2 requirements for Converters, have not been issued yet.
3
- 4 f) Nalcor is of the view that the reliability criteria are reasonable and
5 achievable. In response to the specific question regarding synchronous
6 condensers, there will be a spare synchronous condenser. Planned
7 maintenance will be scheduled during low HVdc power transmission periods
8 so that a forced outage of a synchronous condenser (leaving one
9 synchronous condenser in service) will not adversely affect system
10 operation.

1 Q. Please provide a copy of the analysis that was carried out in June and July of 2010
2 which confirmed that the 900 MW HVDC link would require a minimum operating
3 voltage of 320 kV as referenced in Exhibit 30, Section 4, paragraph 4.
4

5
6 A. For analysis the maximum HVdc system losses has been set at 10% (worst case) in
7 order to prepare a load flow model of the scheme. It must be noted that a detailed
8 conductor and voltage optimization will be required in final design. For analysis
9 purposes it is assumed that the converter stations will account for 2% of the system
10 losses. At this point in time the “largest” standard conductor in the Canadian Alcan
11 catalog is selected. The conductor is a 55.88 mm, 91 strand, 3640 kcmil, A1 (ASC)
12 conductor with R_{dc} at 20 C = 0.01568 Ω /km and a rated tensile strength of 304 kN.
13

14 There is a total of 1038 km of overhead line between Muskrat Falls and Soldiers
15 Pond. The submarine cable across the Strait of Belle Isle is assume to be an 1800
16 mm² copper cable with R_{dc} at 20 C = 0.0098 Ω /km. The cable route is estimated to
17 be 30 km in length.
18

19 The total resistance per pole equals:

$$20 R_{dc} \text{ at } 20 \text{ C} = (1038 * 0.01568) + (30 * 0.0098) = 16.5698 \Omega/\text{pole}$$

21
22 At 450 MW per pole the pole losses, excluding the converter station losses, should
23 be less than or equal to 36 MW. The pole current is calculated as:

$$24 P_{loss} = I^2 R_{dc} \text{ at } 20^\circ\text{C}$$

$$25 36 \text{ MW} = I^2 (16.5698 \Omega/\text{pole})$$

$$26 I = 1473.9 \text{ A}_{dc}/\text{pole}$$

27

1 To send 450 MW/pole assuming a 1474 A pole current, the sending end voltage is
2 calculated as:

3

4
$$P = I * V$$

5
$$450 \text{ MW} = 1474 \text{ Adc} * V$$

6
$$V = 305.2 \text{ kV}$$

7

8 The resultant nominal 900 MW HVdc system ratings are:

9

- 10 • $\pm 320 \text{ kV}$;
- 11 • pole current of 1406 A; and
- 12 • losses of 41.8 MW/pole or 83.6 MW/bipole – 816.4 MW receiving end.

- 1 Q. In discussions with Nalcor, it was stated that the AC collector system at Muskrat Falls
2 and associated transmission lines to Upper Churchill, was optimized at 345 kV.
3 Please provide a document of that analysis. Please provide a copy of that analysis.
4
5
- 6 A. Please refer to the report "Preliminary Transmission System Analysis Muskrat Falls
7 to Churchill Falls Transmission Voltage" dated November 2010 filed as Exhibit 59.

1 Q. Exhibit #30, page 24 shows a simplified single line diagram of the Muskrat Falls converter
2 station. Please provide a complete single line diagram and major equipment data of the
3 Muskrat Falls converter station.

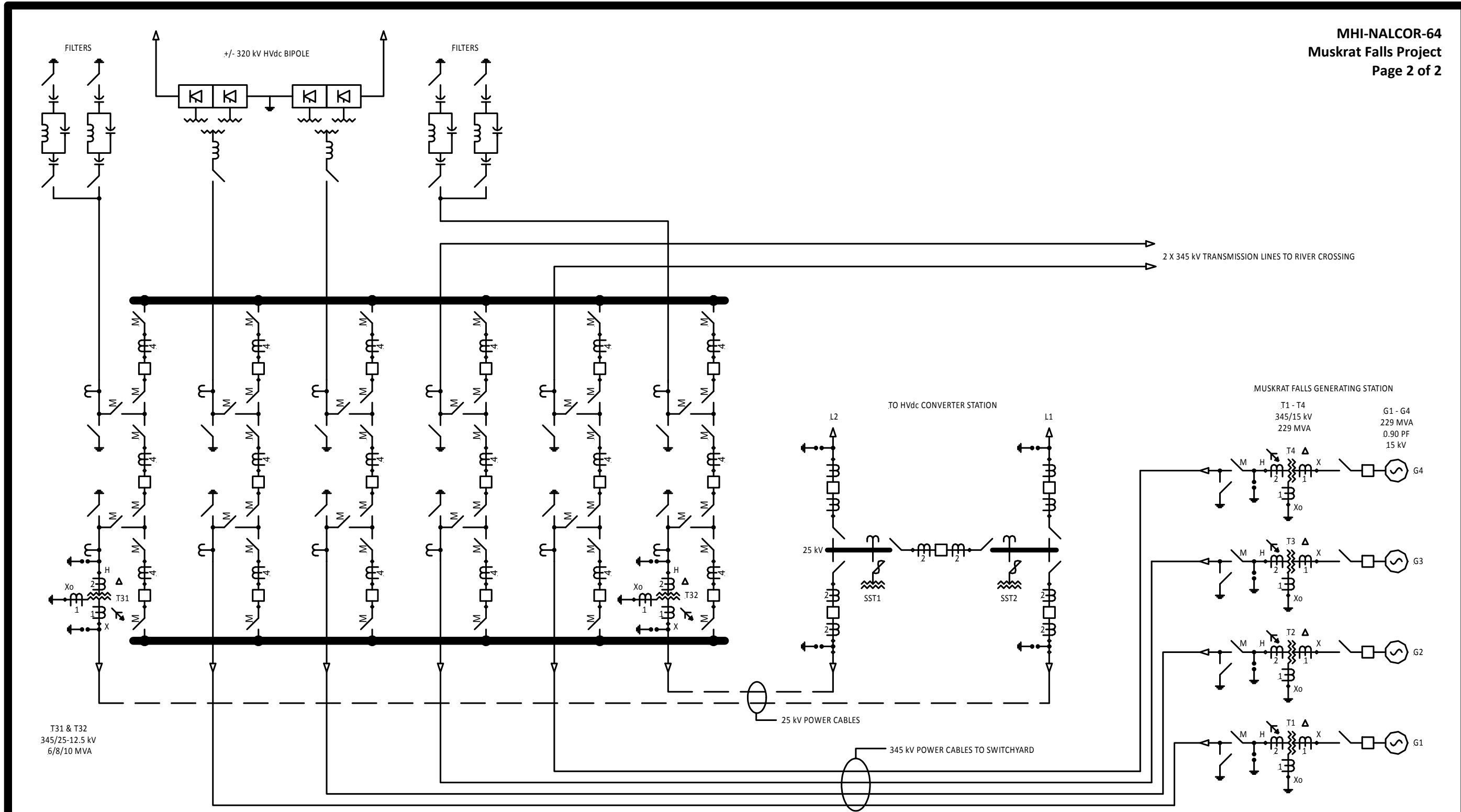
4

5

6 A. A detailed single line diagram for Muskrat Falls is under development as part of
7 detailed design and is not yet available. Detailed studies are in progress to define
8 system characteristics that will lead to the identification of major equipment data.

9

10 A single line diagram with additional detail beyond that shown in Exhibit 30, page
11 24, can be found on the following page.



MUSKRAT FALLS AC SWITCHYARD 345 kV SINGLE LINE DIAGRAM

SYS PLAN:	SHEET 1 OF 1
SYS OP:	DATE: AUGUST 28, 2011
ELEC:	DRAWN BY: PWT
P&C:	REVISION: 0
FILE: muskrat falls ac yard.SKF	

1 Q. Please provide a complete single line diagram and major equipment data for the
2 Soldiers Pond converter station.

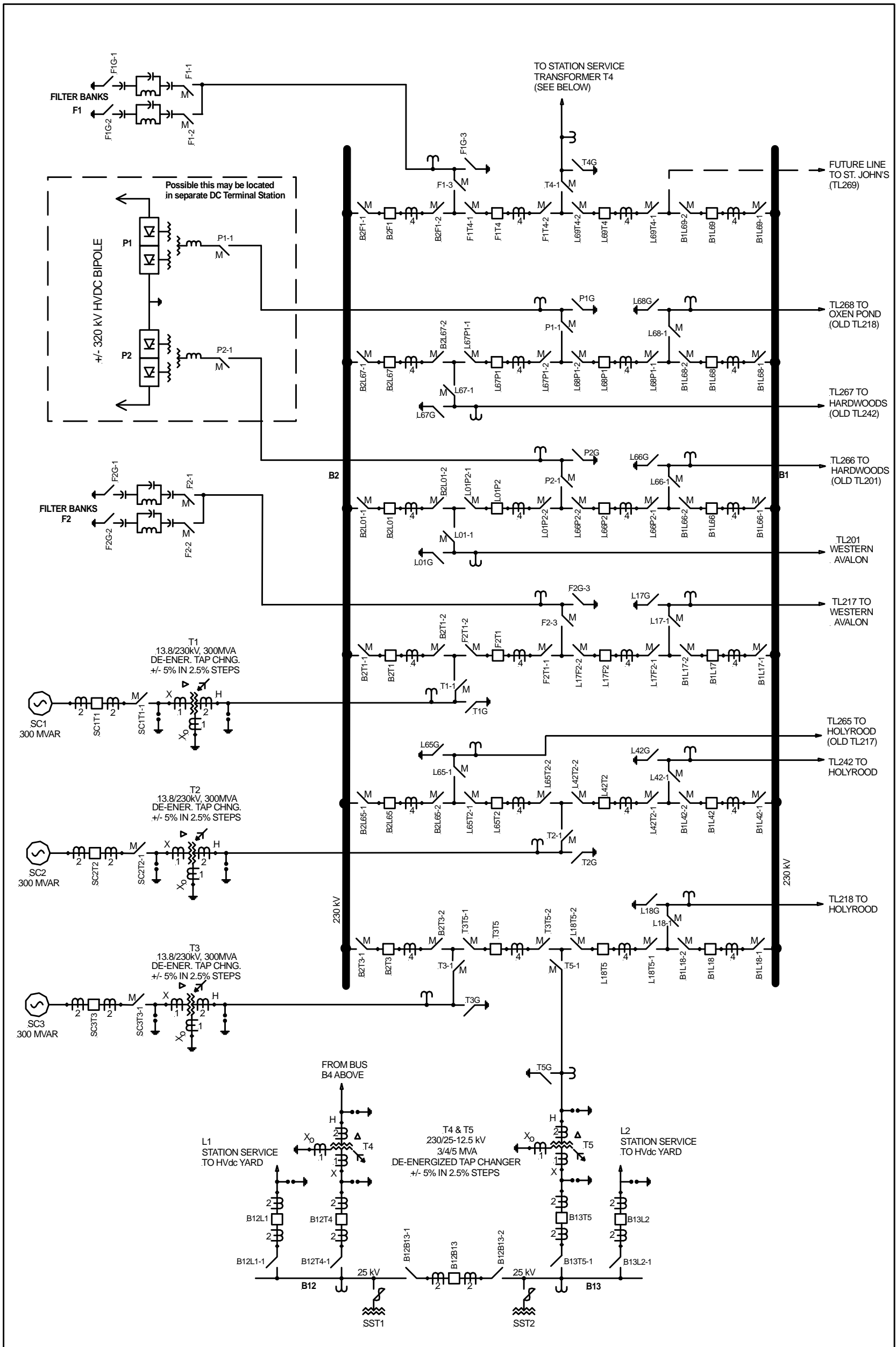
3

4

5 A. A detailed single line diagram for Soldiers Pond is under consideration and is not yet
6 available. Detailed studies are in progress to define system characteristics that will
7 lead to the identification of major equipment data.

8

9 A single line diagram with additional detail can be found on the next page.



	SOLDIERS POND TERMINAL STATION 230 kV SINGLE LINE DIAGRAM	SYS PLANNING: PWT	SHEET 1 OF 1
		SYS OPERATIONS: RB/KG	DATE: JULY 22, 2011
		TERM DESIGN:	DRAWN BY: JF
		PROTECTION:	FILE: soldiers pond 230 kv ac SKF

1 Q. In discussions with Nalcor, it was stated that the Voltage Source Converter (VSC)
2 Option was discarded and the Line Commutated Converter (LCC) chosen. One
3 reason the VSC option was discarded was because studies showed that the recovery
4 from a DC fault was too slow at about 900 milliseconds, and also that the system
5 still required an Effective Short Circuit Ratio (ESCR) of 1.5. Please provide copies of
6 the studies performed by Siemens on the HVDC Plus fault recovery rate and the
7 ABB PSS/E ESCR study.

8
9

10 A. It would be incorrect to characterize the choice of technology as specifically
11 excluding the Voltage Source Converter (VSC) option. It may be more accurate to
12 state that, as of DG2, Nalcor has not identified a specific advantage to the use of
13 VSC technology, and has therefore elected to adopt conventional Line Commutated
14 Converter (LCC) technology in the Basis of Design and its capital cost estimate.

15

16 Integration studies to date (for example refer to CE-10) have demonstrated the
17 need for high inertia synchronous condensers to prevent system collapse following
18 a three phase fault on the 230 kV AC transmission system (excluding Bay d'Espoir)
19 and for temporary pole to pole faults on the overhead dc transmission line.

20 Screening level studies of the VSC option were undertaken to determine if the VSC
21 offered performance benefits such that high inertia synchronous condenser(s)
22 could be removed from the system, thus reducing overall project cost.

23

24 The screening studies have shown that, while the VSC will ride through the three
25 phase 230 kV transmission system faults without the application of high inertia
26 synchronous condensers, the VSC implementation requires the same high inertia
27 synchronous condensers to avoid system collapse following a dc fault as were

1 required in the LCC implementation to avoid system collapse following an ac fault.
2 Consequently, both options require high inertia synchronous condensers to provide
3 satisfactory system performance.

4
5 Based upon market information the Line Commutated Converter (LCC) option with
6 high inertia synchronous condensers had a lower total cost when compared to the
7 VSC option with high inertia synchronous condensers.

8
9 With no technical or economic benefits identified, Nalcor elected to include the LCC
10 option in the Basis of Design and to avoid the VSC risk premium as identified in
11 Confidential Exhibit CE-52.

12
13 Nalcor will be preparing a functional specification for the converter equipment
14 associated with the Labrador – Island Link as part of the detailed design. Should the
15 manufacturer(s) choose to offer a VSC option that meets the technical
16 requirements at a lower cost than the LCC option, Nalcor will consider the VSC
17 option for the application.

18
19 Given expected continued advancement of VSC technology, Nalcor has not ruled
20 out VSC as a technology option, but lacking demonstrated advantages of VSC over
21 LCC technology, has prudently included an LCC implementation for DG2. The
22 studies undertaken by Siemens and ABB are proprietary and commercially sensitive
23 and are not available for release.

1 Q. In discussions with Nalcor, it was stated that the Voltage Source Converter (VSC)
2 Option was discarded and the Line Commutated Converter (LCC) chosen. One
3 reason the VSC option was discarded was because studies showed that the recovery
4 from a DC fault was too slow at about 900 milliseconds, and also that the system
5 still required an Effective Short Circuit Ratio (ESCR) of 1.5. Please provide copies of
6 the studies performed by Siemens on the HVDC Plus fault recovery rate and the
7 ABB PSS/E ESCR study.

8
9

10 A. Nalcor has not specifically excluded the Voltage Source Converter (VSC) option. It
11 may be more accurate to state that, as of DG2, Nalcor has not identified a specific
12 advantage to the use of VSC technology, and has therefore elected to adopt
13 conventional Line Commutated Converter (LCC) technology in the Basis of Design
14 and its capital cost estimate.

15

16 Integration studies to date (for example refer to CE-10) have demonstrated the
17 need for high inertia synchronous condensers to prevent system collapse following
18 a three phase fault on the 230 kV AC transmission system (excluding Bay d'Espoir)
19 and for temporary pole to pole faults on the overhead dc transmission line.

20 Screening level studies of the VSC option were undertaken to determine if the VSC
21 offered performance benefits such that high inertia synchronous condenser(s)
22 could be removed from the system, thus reducing overall project cost.

23

24 The screening studies have shown that, while the VSC will ride through the three
25 phase 230 kV transmission system faults without the application of high inertia
26 synchronous condensers, the VSC implementation requires the same high inertia
27 synchronous condensers to avoid system collapse following a dc fault as were

1 required in the LCC implementation to avoid system collapse following an ac fault.
2 Consequently, both options require high inertia synchronous condensers to provide
3 satisfactory system performance.

4
5 Based upon market information the Line Commutated Converter (LCC) option with
6 high inertia synchronous condensers had a lower total cost when compared to the
7 VSC option with high inertia synchronous condensers.

8
9 Referring to page 13 of Exhibit 106, “Technical Note: Labrador — Island HVdc Link
10 and Island Interconnected System Reliability”, the Labrador – Island HVdc Link will
11 be required to deliver twice its nominal pole output in the event of a pole fault
12 when the Link is running at rated output. At 900 MW and 320 kV, the sending pole
13 will be required to deliver $(900 \times 10^6 \text{ W} / 320 \times 10^3 \text{ V})$, or 2,812 A during such an
14 event. VSC systems are currently unable to deliver this current level. As a result, a
15 VSC is unable to deliver the overload capability contemplated by Nalcor. LCC
16 systems, however, are capable of delivering these current levels.

17
18 Given expected continued advancement of VSC technology, Nalcor has not ruled
19 out VSC as a technology option in the future.

20
21 At DG2, however, with no technical or economic benefits for VSC technology,
22 Nalcor elected to include proven LCC technology in the DG2 Basis of Design and to
23 avoid the VSC risk premium as identified in Confidential Exhibit CE-52.

24
25 As requested, Nalcor has arranged release of the Siemens and ABB studies to the
26 Board and to MHI only on a confidential basis. Please see Confidential Exhibits CE-
27 62 and CE-63.

1 Q. Based on discussions with Nalcor and documents received to date, MHI understands
2 that only \$ 2.5 M has been allocated for HVDC equipment replacement /
3 refurbishment over the 50 year life of the project. Please describe the components
4 of this figure, and the rationale for its determination.

5

6

7 A. The annual operating cost estimate for the Labrador – Island Transmission Link
8 includes an annual sustaining capital provision or allowance of approximately \$1.5
9 million (2010 CDN \$) to facilitate ongoing and regular system maintenance and
10 refurbishment of the HVdc specialty equipment (e.g. converter station, switchyard,
11 controls, etc.). This provision is directly for hardware replacement and excludes any
12 technical support envisioned to be provided by Nalcor or under any master service
13 agreement type arrangements with OEMs, which are covered as separate line items
14 in the annual operating cost estimate. Also excluded is any sustaining capital
15 associated with the overland transmission system or submarine cables.

16

17 This annual sustaining capital provision of \$1.5 million represents an allowance only
18 (i.e. estimate to cover the cost of known scope but with undefined requirements)
19 that will be validated during the system and facilities studies planned to be
20 undertaken during detailed design. For the purposes of Decision Gate 2, the basis
21 for this allowance is assumed to be 0.25% of the estimated capital cost of the HVdc
22 specialty equipment.

1 Q. From discussions with Nalcor, it is understood that some recent algorithms and
2 custom indices have been developed to escalate the converter and other
3 equipment costs. Please provide information on the methodologies that were used
4 to derive these.

5
6

7 A. In developing an escalation model for the Project, standard indices available from
8 Global Insight – Nalcor Energy’s economic forecasting agency - were the primary
9 source of escalation indices. Project costs were broken down into categories and
10 matched to the best available indices. For certain specialty items and other cost
11 categories, it was deemed necessary to use other sources or to develop custom
12 indices that better reflected the markets for the identified items, which included:

13

- 14 • Subsea cables
- 15 • Turbines and generators
- 16 • Transformers
- 17 • Diesel fuel
- 18 • Labour
- 19 • Insulators
- 20 • Converter Stations

21

22 Subsea cables - Because existing indices are not representative of the market for
23 the submarine cables required for the NE-LCP, a custom index was developed for
24 the escalation model. This index was based on market intelligence gathered from

1 suppliers as to what commodities and other cost items they would include in a cost
2 escalation formula for submarine cables.

3

4 Turbines and Generators - There is no published forward looking price index that
5 can be used to forecast the future price of large T/G sets such as those required for
6 the Lower Churchill Project. While indices do exist for T/G sets, they are largely
7 practical for wind and other smaller generation needs, which are significantly
8 different than the category in which NE-LCP's needs fall. The index for T/G sets for
9 the NE-LCP escalation model was derived from correspondence with T/G set
10 suppliers.

11

12 Transformers - The index used for the transformers was obtained from Power
13 Advocate. Power Advocate is an economic forecasting service that specializes in
14 the electricity industry. They forecast price increases for commodities and have
15 proprietary formulae for providing escalation forecasts for built items such as
16 transformers.

17

18 Diesel Fuel - The source of the price forecast for diesel fuel was PIRA. For
19 consistency with Nalcor's corporate cost assumptions, the PIRA index for diesel fuel
20 was used.

21

22 Labour - To forecast cost escalation in labour costs, the annual average percentage
23 increases from the Vale Inco Long Harbour labour agreement were used. It was
24 determined that this agreement provided a good reflection of local labour market
25 conditions.

1 Insulators - The insulator index was obtained from Power Advocate. Similar to the
2 transformer index, the insulator index is a built-up index based on various
3 commodities used in the manufacture of the item.

4

5 Converter Stations - There was no custom index used for converter stations.
6 Rather, the cost breakdown from the estimate was allocated to the various cost
7 categories and the indices were applied as was done for all other cost types.